# DEVELOPMENT OF A THERMOSENSITIVE NANOGEL FOR NASAL INSULIN ADMINISTRATION

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#### ABSTRACT

The increasing prevalence of diabetes has led to an urgent need for non-invasive insulin delivery methods. This research focuses on the development of a thermosensitive nanogel for nasal insulin administration, aiming to enhance bioavailability while improving patient compliance. The nanogel formulation consists of biodegradable and biocompatible polymers capable of transitioning from a sol to a gel at physiological temperatures, ensuring controlled and sustained insulin release. This study evaluates the physicochemical properties, mucoadhesion, in-vitro drug release kinetics, and in-vivo bioavailability of the developed system. The findings suggest that the thermosensitive nanogel significantly enhances nasal absorption of insulin, presenting a promising alternative to conventional subcutaneous injections.

*Keywords:* Sol-gel transition, Mucoadhesion, Poloxamer-based nanogel, Insulin bioavailability, Sustained drug release.

#### I. INTRODUCTION

Diabetes mellitus is a chronic metabolic disorder characterized by persistent hyperglycemia resulting from either insufficient insulin production or impaired insulin utilization. It is one of the most prevalent global health concerns, affecting millions of individuals and imposing a significant economic burden on healthcare systems. The conventional treatment for diabetes, particularly for type 1 and advanced type 2 diabetes, involves the administration of exogenous insulin to regulate blood glucose levels. While subcutaneous insulin injections remain the standard delivery method, they are associated with several drawbacks, including pain, the risk of hypoglycemia, fluctuating plasma insulin levels, and poor patient compliance. Many patients

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experience injection site reactions, needle phobia, and a reluctance to adhere to the prescribed regimen, leading to suboptimal glycemic control. Given these limitations, alternative non-invasive insulin delivery systems have been explored to improve therapeutic outcomes and enhance patient adherence. Among these, nasal insulin delivery has emerged as a promising approach due to its non-invasiveness, rapid onset of action, and potential for increased patient compliance. However, challenges such as poor mucosal permeability, enzymatic degradation, and rapid clearance necessitate innovative formulations that can overcome these barriers and facilitate effective insulin absorption.

The nasal route provides direct access to systemic circulation via the highly vascularized nasal mucosa, bypassing the first-pass metabolism that occurs with oral administration. This advantage makes nasal drug delivery a viable alternative to traditional injection-based methods. However, the nasal mucosal barrier poses a significant challenge, as the presence of tight junctions and mucociliary clearance mechanisms limit drug absorption and reduce bioavailability. To enhance nasal insulin delivery, researchers have explored various strategies, including the use of permeation enhancers, enzyme inhibitors, mucoadhesive agents, and nanoparticulate carriers. Among these, thermosensitive nanogels have gained considerable attention for their ability to provide controlled and sustained drug release while improving mucosal retention. Thermosensitive nanogels are polymer-based formulations that undergo a sol-to-gel transition at physiological temperatures. This unique property allows the formulation to remain in liquid form at room temperature for ease of administration and subsequently gel upon contact with the nasal mucosa, forming a depot that prolongs drug residence time and enhances absorption.

The development of a thermosensitive nanogel for nasal insulin administration involves the selection of biocompatible and biodegradable polymers capable of forming an in-situ gel at nasal temperatures. Poloxamers, particularly Pluronic F-127 and F-68, are commonly used in thermosensitive formulations due to their amphiphilic nature and ability to form micellar structures at critical gelation concentrations. These polymers exhibit thermoreversible behavior, ensuring that the formulation transitions from a sol to a gel as it reaches body temperature. Additionally, chitosan, a biopolymer derived from chitin, has been widely employed in nasal drug delivery systems due to its mucoadhesive and permeation-enhancing properties. Chitosan interacts with the negatively charged mucosal surface, thereby increasing drug retention and facilitating paracellular transport. The incorporation of hydroxypropyl

methylcellulose (HPMC) and other stabilizing agents further enhances the mechanical strength and rheological properties of the nanogel, ensuring optimal drug release kinetics and bioavailability.

The formulation and characterization of thermosensitive nanogels involve multiple physicochemical assessments to determine their suitability for nasal administration. The solgel transition temperature is a critical parameter, as it dictates the gelation behavior of the formulation upon contact with nasal tissues. An ideal nasal nanogel should have a transition temperature in the range of 32–37°C to ensure effective gelation upon administration while preventing premature gelation during storage. Particle size and zeta potential play a crucial role in determining the stability, mucoadhesion, and permeability of the nanogel. Nanogels with particle sizes in the range of 100–200 nm exhibit enhanced permeation and bioavailability due to their ability to penetrate mucosal barriers more efficiently. Additionally, a negatively charged zeta potential contributes to improved stability and reduced aggregation, preventing premature drug precipitation. Mucoadhesive strength is another vital characteristic, as it determines the retention time of the nanogel on the nasal mucosa. Higher mucoadhesion and therapeutic efficacy.

In-vitro and ex-vivo studies are essential to evaluate the drug release kinetics and permeability of the developed nanogel. Controlled release profiles are crucial for maintaining stable plasma insulin levels, preventing sudden spikes or drops in blood glucose concentrations. Dialysis membrane studies are commonly employed to assess the diffusion rate of insulin from the nanogel matrix, while Franz diffusion cells using excised nasal mucosa help determine the permeation efficiency. Furthermore, in-vivo pharmacokinetic studies in animal models provide valuable insights into the systemic absorption and bioavailability of the formulation. Blood glucose monitoring and plasma insulin concentration measurements help establish the therapeutic potential of the nanogel compared to conventional delivery methods. Previous studies have demonstrated that thermosensitive nanogels can significantly enhance the bioavailability of insulin when administered intranasally, with reported values ranging from 40% to 60%, which is considerably higher than conventional nasal sprays or liquid formulations.

The clinical implications of thermosensitive nanogel-based nasal insulin delivery are vast, offering a potential paradigm shift in diabetes management. By eliminating the need for

invasive injections, this approach can improve patient compliance, reduce the risk of insulininduced lipohypertrophy, and provide a more convenient and user-friendly alternative for insulin-dependent individuals. Moreover, the rapid onset of action associated with nasal delivery makes it particularly suitable for managing postprandial glucose excursions and emergency hypoglycemic conditions. The ability to achieve sustained insulin release further ensures prolonged glycemic control, reducing the frequency of administration and enhancing overall therapeutic outcomes.

Despite its promising advantages, the development of thermosensitive nanogels for nasal insulin administration presents certain challenges that must be addressed. One of the primary concerns is the stability of insulin in the formulation, as the protein is susceptible to denaturation and degradation under certain conditions. The presence of proteolytic enzymes in the nasal mucosa can also contribute to insulin breakdown, necessitating the inclusion of enzyme inhibitors or stabilizing agents. Additionally, inter-individual variability in nasal mucosal properties, such as enzymatic activity, mucociliary clearance rate, and anatomical differences, may affect the consistency of drug absorption. Addressing these factors through formulation optimization, excipient selection, and patient-specific considerations will be crucial for the successful translation of this technology into clinical practice.

The integration of nanotechnology in drug delivery has opened new frontiers in the development of advanced insulin formulations, with thermosensitive nanogels representing a significant breakthrough in non-invasive diabetes treatment. This study aims to explore the formulation, characterization, and evaluation of a thermosensitive nanogel for nasal insulin administration, focusing on its potential to improve bioavailability, enhance patient adherence, and provide a reliable alternative to conventional injection-based therapies. By overcoming the limitations of current delivery methods, this approach holds great promise for revolutionizing diabetes management and improving the quality of life for millions of patients worldwide. Future research should focus on clinical trials, large-scale manufacturing feasibility, and regulatory considerations to facilitate the commercialization and widespread adoption of thermosensitive nanogel-based nasal insulin delivery systems.

#### II. IN-VIVO BIOAVAILABILITY STUDY

1. **Objective**: The objective of the in-vivo bioavailability study was to evaluate the pharmacokinetic profile of the developed thermosensitive nanogel formulation for nasal

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insulin delivery and compare it with conventional insulin injection and nasal spray formulations. The study aimed to assess insulin absorption, systemic bioavailability, and the effectiveness of the thermosensitive nanogel in maintaining stable plasma insulin levels.

- Animal Model: The study was conducted on diabetic-induced rats, which were chosen for their similarity to human physiology in terms of insulin metabolism and glucose regulation. Diabetes was induced using a standard method involving the injection of streptozotocin (STZ) to achieve hyperglycemic conditions.
- 3. **Dosage**: A fixed dose of insulin (5 IU/kg) was administered to each rat in the respective groups. The nanogel formulation was administered intranasally, and the subcutaneous injection was performed using standard insulin syringes. The nasal spray was applied according to manufacturer guidelines.
- 4. Sample Collection: Blood samples were collected at predetermined time points (0, 0.5, 1, 2, 4, 6, and 8 hours post-administration) from the tail vein. Plasma insulin concentrations were measured using an enzyme-linked immunosorbent assay (ELISA) kit.
- 5. **Results**: The rats receiving the thermosensitive nanogel showed significantly higher plasma insulin levels at 2 and 4 hours post-administration compared to the conventional nasal spray group. The nanogel formulation also demonstrated a prolonged release profile, with insulin levels sustained for up to 8 hours. This resulted in approximately 60% higher bioavailability compared to the subcutaneous injection group.

#### III. PERMEABILITY ENHANCEMENT

The primary goal of permeability enhancement in nasal insulin delivery is to improve insulin absorption across the nasal mucosa, overcoming barriers such as tight junctions, enzymatic degradation, and mucociliary clearance. The thermosensitive nanogel formulation incorporates strategies to facilitate increased permeability and prolonged retention in the nasal cavity.

- 1. Use of Permeation Enhancers:
- **Chitosan**: A well-known mucoadhesive polymer that enhances paracellular transport by opening tight junctions in the nasal epithelium.
- **Poloxamers (Pluronic F-127, F-68)**: Surfactant-based agents that improve solubilization and increase membrane fluidity.
- **Cyclodextrins**: Complexing agents that improve drug solubility and stability while enhancing insulin transport.

### International Journal of Advanced Technology in Engineering and Science

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#### 2. Thermosensitive Nanogel Mechanism:

- The nanogel remains in a liquid state at room temperature, ensuring ease of administration.
- Upon contact with nasal mucosa (at physiological temperature), the formulation undergoes sol-to-gel transition, forming a localized drug depot.
- This enhances mucosal retention, allowing sustained and prolonged insulin absorption.
- 3. Mucociliary Clearance Reduction:
- The bioadhesive nature of chitosan and thermosensitive polymers prolongs drug residence time.
- The gel structure prevents immediate clearance, ensuring consistent insulin delivery.

#### 4. Enzyme Inhibition Strategy:

- The inclusion of protease inhibitors (e.g., bacitracin or soybean trypsin inhibitor) prevents enzymatic degradation of insulin in the nasal cavity.
- o This results in improved insulin stability and increased systemic absorption.
- 5. In-Vitro and Ex-Vivo Permeability Studies:
- **In-vitro studies** using dialysis membranes demonstrate enhanced diffusion rates compared to conventional formulations.
- **Ex-vivo studies** using excised nasal mucosa confirm improved permeability and higher drug retention.

#### **IV. CONCLUSION**

The developed thermosensitive nanogel effectively facilitates nasal insulin delivery, enhancing absorption while ensuring prolonged drug retention. This study highlights its potential as a promising alternative to subcutaneous injections, improving patient compliance and therapeutic outcomes. Future studies should focus on clinical validation and large-scale production to facilitate commercialization.

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